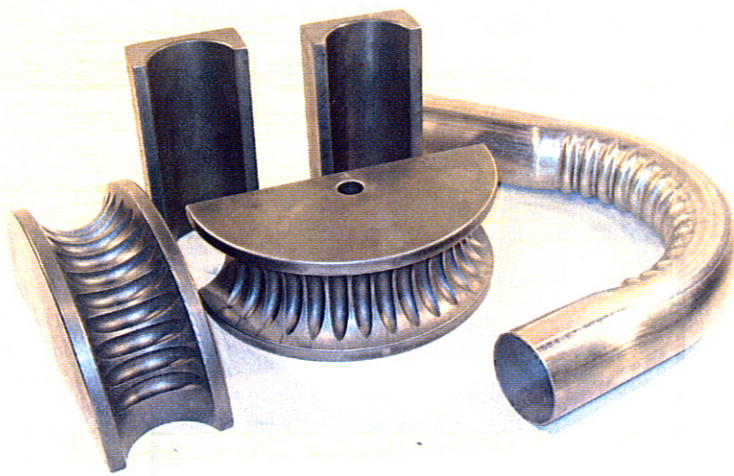


# CONTROLLED WRINKLE RADIUS DIES



**H5531 - 3" Radius  
Wrinkle Die \*\***

**H1350 - 3" Back Shoe  
(2 Req'd)**

**Other sizes available  
upon request.**

**\*\* Used on 2600  
Heavy Duty Bender ONLY**

**Call for information regarding  
wrinkle dies best suited for  
your model.**

HUTH now can supply our customers with a variety of CONTROLLED WRINKLE RADIUS DIES for most diameters. These new radius dies allow for using lighter gauge tubing as well as bending 304 stainless steel. The photo above shows a 3-inch 304 stainless tube with a 0.065-inch wall thickness that was bent with our model 2600 Heavy Duty Bender.