

**CONTROLLED  
WRINKLE  
RADIUS DIES**



HUTH can now supply our customers with a variety of **CONTROLLED WRINKLE RADIUS DIES** for most diameters. These new radius dies allow for using lighter gauge tubing as well as bending 304 stainless steel. A table of available sizes appears on the back of this flyer. Call for information regarding additional sizes and the wrinkle dies best suited for your model.

**HUTH-BEN PEARSON INTERNATIONAL, LLC**

**Manufacturer of HUTH and BEN PEARSON Benders**

**Hartford, WI 53027**

**800-558-7808**

No.	DESCRIPTION	MODEL	CORRESPONDING BACK SHOE
3112W	3" RADIUS DIE, 1 1/2"	ALL	1112
4112W	4" RADIUS DIE, 1 1/2"	ALL	1112
5112W	5" RADIUS DIE, 1 1/2"	ALL	1112
5158W	5" RADIUS DIE, 1 5/8"	ALL	1158
3134W	3" RADIUS DIE, 1 3/4"	ALL	1134
4134W	4" RADIUS DIE, 1 3/4"	ALL	1134
5134W	5" RADIUS DIE, 1 3/4"	ALL	1134
3200W	3" RADIUS DIE, 2"	ALL	1200
4200W	4" RADIUS DIE, 2"	ALL	1200
5200W	5" RADIUS DIE, 2"	ALL	1200
4414W	4" RADIUS DIE, 2 1/4"	ALL	4211
5414W	5" RADIUS DIE, 2 1/4"	ALL	4211
4409W	4" RADIUS DIE, 2 1/2"	ALL	4412
5412W	5" RADIUS DIE, 2 1/2"	ALL	4412
5534W	5" RADIUS DIE, 2 3/4"	ALL	1234
5578W	5" RADIUS DIE, 2 7/8"	ALL	1378
5530W	5" RADIUS DIE, 3"	ALL	1350
5531**	5" RADIUS DIE, 3"	2600	1350*

\*\*[Used on 2600 Heavy Duty Bender Only](#) - Call for information regarding additional sizes and wrinkle dies best suited for your Model.

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