

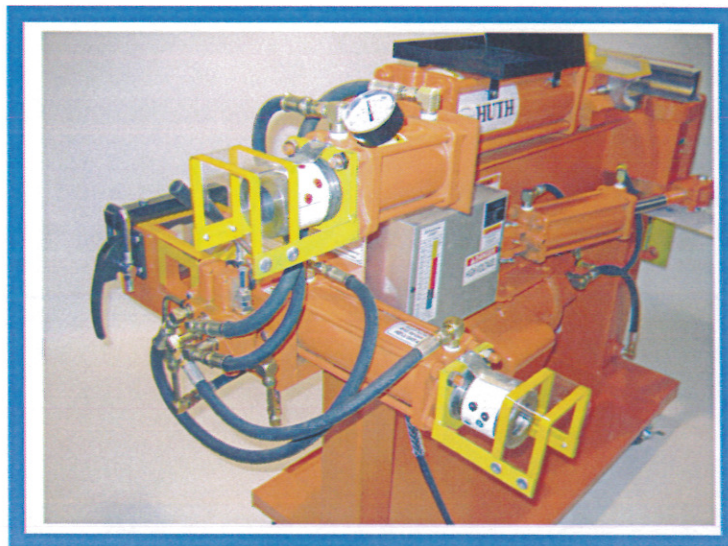
**MAKE YOUR BENDER
EVEN MORE VERSATILE!!!**



EXPANDER OPTION KITS

Part #92222 / #92225

(These kits retrofit benders from 1993 and newer. Call for details on older machines.)

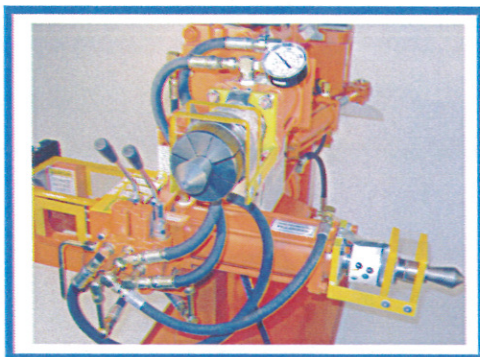


Installing either Expander Option Kit on your machine will pay-off in efficiency.

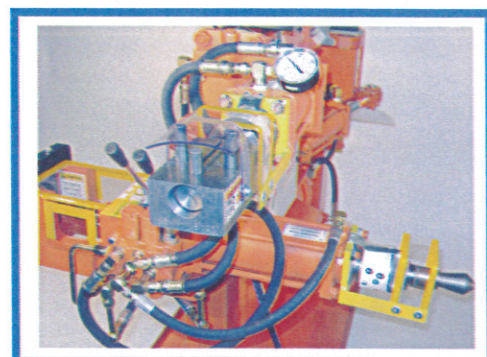
With the **EXPANDER OPTION KITS** on your bender, you have doubled the expanding set-up of the machine. The 2nd cylinder allows two different expanding systems always available and ready to use, reducing changeover time.

Expander Option Kit 92222 allows for the addition of expanding from 1" to 5-1/2" by 2" deep. Or choose to install the Rod Bracket Bender (#H985) on the new cylinder and create hangers and brackets in seconds.

Expander Option Kit 92225 allows for expanding from 3" to 5" by 3" deep. Arbor 574 Included.



Have the
**EXPANDER
OPTION KIT**
Factory Installed When
Ordered With A New
Bender



H92222 Expander Option Kit 3-1/2"
Compatible Tooling

15/16" to 1-3/32"	H575 Arbor	H470 Segment	H570 Spacer
1-3/32" to 1-1/4"	H575 Arbor	H404 Segment	H570 Spacer
1-3/16" to 1-1/2"	H500 Arbor	H400 Segment	
1-3/8" to 1-3/4"	H572 Arbor	H473 Segment	
1-3/4" to 2-1/8"	H573 Arbor	H474 Segment	
2-1/8" to 2-1/2"	H573 Arbor	H475 Segment	
2-1/2" to 3"	H573 Arbor	H476 Segment	
3" to 3-1/2"	H573 Arbor	H477 Segment	
3-1/2" to 4"	H573 Arbor	H478 Segment	
4" to 4-7/8"	H503 Arbor	H450 Segment	H523 Adj Collar
4-7/8" to 5-1/2"	H503 Arbor	H451 Segment	H523 Adj Collar

All Sizes ID

H92225 Expander Option Kit 5"
Compatible Tooling

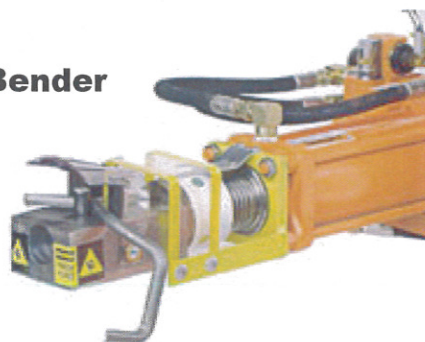
2-7/8" to 3-1/2"	H574 Arbor**	H481 Segment
3-3/8" to 4"	H574 Arbor**	H482 Segment
3-7/8" to 4-1/2"	H574 Arbor**	H483 Segment
4-3/8" to 5"	H574 Arbor**	H484 Segment
4-7/8" to 5-1/2"	H574 Arbor**	H485 Segment
5-3/8" to 6"	H574 Arbor**	H486 Segment

All Sizes ID

** Included in H92225

**WITH THE ADDITION OF THE ROD BRACKET BENDER
 BEND AND FORM
 SOLID MATERIALS
 UP TO 1/2"
 DIAMETER**

H985 Rod Bracket Bender



(92222 Option Kit Only)