

All HUTH benders are rugged I-Beam construction with at least 5-HP motor that provides 58,000 pounds of bending power – more than enough for 3” tubing.



## The Essentials™ HB05

- Model 1605 Bender with 023 die package.
- Everything you need for bending, forming and expanding/slip fit connections.
- Tooling for 2” through 3” OD tubing.

## HB10: The leading American made package

- Model 1600 w/028 Die Package for bending, expanding, swaging 1 ½ through 3 inch.
- Manual Depth-of-Bend Indicator, Manual Control.
- Complete end-forming capabilities.



## HB2806: “The Work-Horse”

- Model 2806 with 028 Die Package shown
- Automatic Depth of Bend Indicator.
- Push Button Control.
- Flat Tool Tray.
- Complete end-forming capabilities.



## The “Heavy Duty” Model 2600... for BIG JOBS.

- 7.5 HP for 85K lbs of unmatched bending power.
- Heavy steel reinforced framing, heavy duty gates and bushings.
- Bends schedule/thick wall pipe with ease!
- Complete end-forming capabilities.
- Auto Depth of Bend, Push Button control.



# Die Packages to fit Your Business Needs



Huth tooling is high quality, American-made, heat carburized and designed for great performance.

The HB10 includes the 1600 Bender, complete End forming station and the extensive 028 Die Package.

## **028 DIE PACKAGE\*\* INCLUDES:**



- 5530 5" Rad Die 3"
- 5412 5" Rad Die 2-1/2"
- 5414 5" Rad Die 2-1/4"
- 5200 5" Rad Die 2"
- 4414 4" Rad Die 2-1/4"
- 4200 4" Rad Die 2"
- 3134 3" Rad Die 1-3/4"
- 3112 3" Rad Die 1-1/2"
- 1350 Full Back Shoes 3" (2)
- 4412 Full Back Shoes 2-1/2" (2)
- 4211 Full Back Shoes 2-1/4" (2)
- 1200 Full Back Shoes 2" (2)
- 1134 Full Back Shoes 1-3/4" (2)
- 1112 Full Back Shoes 1-1/2" (2)
- 4410 Half Shoe 2-1/2"
- 4416 Half Shoe 2-1/4"
- 1045 Half Shoe 2"
- 1040 Half Shoe 1-3/4"
- 1038 Half Shoe 1-1/2"
- 1750 Collet 2-1/2"
- 1725 Collet 2-1/4"
- 1720 Collet 2"
- 1734 Collet 1-3/4"
- 1712 Collet 1-1/2"
- 853 Flare Tool
- 557 Domer Die 1-3/4" - 2-1/2"
- 558 Domer Die 2-5/8" - 2-3/4"
- 555 Female Ball Die 1-3/4" - 2"
- 556 Female Ball Die 2-1/4" - 2-1/2"
- 550 Male Ball Die 1-3/4": Swage 2"
- 552 Male Ball Die 2" : Swage 2-1/4"
- 553 Male Ball Die 2-1/4": Swage 2-1/2"
- 554 Male Ball Die 2-1/2": Swage 2-3/4"
- 112 Swage Die 1-1/2"
- 134 Swage Die 1-3/4"
- 572 Arbor, 1-1/2"
- 573 Arbor, 1-3/4"-4"
- 472 Segment 1-3/8" - 1-3/4"
- 474 Segment 1-3/4" - 2-1/8"
- 475 Segment 2-1/8" - 2-1/2"
- 476 Segment 2-1/2" - 3"
- 97050 Die Spring
- 870 O-Ring Kit
- 815 Die Holder (853)
- 855 Die Pins (Qty 30)
- 97305 Huth Instructional DVD

The HB05 Essentials™ package includes the 1605 Bender, End forming Expander and the 023 die package, perfect to get your business going!

## **023 DIE PACKAGE\*\* INCLUDES:**



- 4200 4" Rad Die 2"
- 4414 4" Rad Die 2-1/4"
- 5412 5" Rad Die 2-1/2"
- 5530 5" Rad Die 3"
- 1200 Full Back Shoes 2" (2)
- 4211 Full Back Shoes 2-1/4" (2)
- 4412 Full Back Shoes 2-1/2" (2)
- 1350 Full Back Shoes 3" (2)
- 1045 Half Shoe 2"
- 4416 Half Shoe 2-1/4"
- 4410 Half Shoe 2-1/2"
- 573 Arbor, 1-3/4" - 4"
- 474 Segment 1-3/4" - 2-1/8"
- 475 Segment 2-1/8" - 2-1/2"
- 476 Segment 2-1/2" - 3"
- 440 Flaring Segment 1-1/2" - 2-1/2"
- 419 Ball Joint Segment 2"
- 420 Ball Joint Segment 2-1/4"
- 421 Ball Joint Segment 2-1/2"
- 855 Die Pins (Qty 19)
- 870 Rubber O'Ring Asst Kit

\*\* The HB-10 comes only with the 028 die package, and the HB05 comes only with the 023 die package. NO SUBSTITUTIONS; however, additional tooling can be added to order or Model 1600 can be ordered separately with any die pkg.